Interpack’s USA Series Case Sealers are adjustable, operator fed machines that process same sized RSC style cases.

Every Interpack™ Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

FEATURES & BENEFITS

- Side belt drive processes a wider range of cases
- Side belts capture the case between 2 moving belts reducing the force on the case
- Twin ½ HP motors for 24/7 operation
- Dual column for maximum processing stability
- Slide & lock upper head simplifies case size set up
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2” tall
- Reversible controls for left or right handed operation

These machines are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up

Scan for more information on Interpack’s USA Series, including CAD drawings, manuals and videos!

Available in food great 302/304 stainless steel and NEMA 4 electrics with stainless steel HSD 2000-ET II taping heads.
### USA 2024-SB

<table>
<thead>
<tr>
<th>Model</th>
<th>Min Case (L × W × H)</th>
<th>Max Case (L × W × H)</th>
<th>Case Weight</th>
<th>Belt Speed</th>
<th>Electric</th>
<th>Tape Width</th>
<th>Conveyor Height</th>
<th>Machine Weight</th>
<th>Machine Dimensions (L × W × H)</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA 2024-SB</td>
<td>6&quot; × 3.5&quot; × 3.5&quot;</td>
<td>Inf × 20&quot; × 24&quot;</td>
<td>0 – 85 lbs</td>
<td>82 ft/min</td>
<td>110v., 1ph., 60hz, 6A, (2 × 1/3 HP)</td>
<td>36 – 48 mm (1.5&quot; – 2&quot;)</td>
<td>24&quot; – 30&quot;</td>
<td>560 lbs crated</td>
<td>44.5&quot; × 41.75&quot; × 73&quot;</td>
</tr>
<tr>
<td>USA 2024-SB/3</td>
<td>6&quot; × 4.5&quot; × 3.5&quot;</td>
<td>Inf × 20&quot; × 24&quot;</td>
<td>0 – 85 lbs</td>
<td>82 ft/min</td>
<td>110v., 1ph., 60hz, 6A, (2 × 1/3 HP)</td>
<td>48 – 72 mm (2&quot; – 3&quot;)</td>
<td>24&quot; – 30&quot;</td>
<td>560 lbs crated</td>
<td>44.5&quot; × 41.75&quot; × 73&quot;</td>
</tr>
</tbody>
</table>

Top squeezers close to 8” minimum

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**OPTIONS & ACCESSORIES**

- Heavy-duty casters (shown above)
- Tape head spare parts kit
- In-feed and exit tables
- Box hold down device
- 3” wide tape heads

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**IPG®** is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.